



State of Rhode Island
Department of Administration / Division of Purchases
One Capitol Hill, Providence, Rhode Island 02908-5855
Tel: (401) 574-8100 Fax: (401) 574-8387

Solicitation Information
October 18, 2016

ADDENDUM # 1

RFQ# 7550991

TITLE: Kent USA Model #1340 TRL Manual Lathe

Submission Deadline has been extended to:
November 3, 2016 at 10:30 am (Local Time)

Note to vendors:

Attached includes:

- Updated specifications
- Updated bid sheet which must be used

Max Righter

Buyer 1

Interested parties should monitor this website, on a regular basis, for any additional information that may be posted



Bid Specifications

Solicitation # 7550991, Addendum 1

Kent USA Model #1340 TRL Manual Lathe

Scope / Bidding Specification Requirements

The Williams M. Davies, Jr. Career & Technical High School is hereby seeking bids for the supply of three (3) Kent USA Model #1340 TRL Manual Lathe and additional accessories to use in its machine technology program in accordance with the following specifications.

Set up location is at 50 Jenckes Hill Road, Lincoln, RI in the Machine Technology shop.

Specifications:

Furnish and install: three (3) Kent USA Model #1340 TRL Manual Lathes and additional accessories for each.

Each lathe must meet the following standard specifications; precision geared head lathe, complete with hardened and ground gears and bedways, 5 Hp, 3-phase motor, quick change gear box, inch/metric threading capabilities, chip pan and jog button. Standard equipment includes removable gap, face plate, 4-way toolpost, steady rest, coolant system, splash guard, tool box with necessary tools, quick-action foot brake, pull-out chip pand, 220/3/60 ac volt operation.

Swing over bed	13 3/8"
Swing over cross slide	8 1/4"
Distance between centers	4"
Width of bed	9"
Number of spindle speeds	16 (2-speed motor)
Range of spindle speeds	50-2570 rpm
Hole through spindle	1 9/16"
Spindle nose	D1-4 Camlock
Taper of spindle bore	MT5
Tailstock quill taper	MT3
Tailstock quill travel	4"
Cross slide travel	7"
Compound rest travel	4"
Number of metric threads	39
Range of metric threads	0.45 – 7.5mm
Number of inch threads	45
Long. feeds (45)	0.0012 – 0.0294 in/rev
Cross feeds (45)	0.0003 – 0.010 in/rev
Floor dimensions	80"L x 30"W x 57"H
Approx. Weight	2,200 lbs



STATE OF RHODE ISLAND AND PROVIDENCE PLANTATIONS

Department of Administration

DIVISION OF PURCHASES

One Capitol Hill, 2nd floor
Providence, RI 02908

TEL: (401) 574-8100

FAX: (401) 574-8387

TDD: (401) 574-8228

Website: www.purchasing.ri.gov

Additionally, each lathe must come installed with the additional accessories:

6” dia. 3-jaw Universal Chuck with D1-4 mount

3MT Triple Bearing Live Center

Style BXA-BS Aloris Quick Change Tool Post Set with 6 Holders

Machine mounted work light

Fagor DRO System #VNK200 – 8” x 40” travel

No substitutions will be allowed. Equipment must be bid exactly as specified so as to integrate with the curriculum and industry training standards that are part of the Davies Machine Technology program.

Vendor must fill out the included three-page Vendor Specification Compliance Form. Failure to fully complete the form may result in the proposal being deemed non-responsive.

All shipping, delivery, and rigging costs necessary to set machine in place on the specified floor space of the Machine Technology shop area must be included in the bid price submitted.

Additionally, the bid price submitted must include additional accessories listed and the related installation. **No additional costs shall be invoiced by the vendor.**



Request for Quote

STATE OF RHODE ISLAND AND PROVIDENCE PLANTATIONS
 ONE CAPITOL HILL
 PROVIDENCE RI 02908

BUYER: Righter, Max W
 PHONE #: 401-574-8179

CREATION DATE : 18-OCT-16
 BID NUMBER: 7550991,1
 TITLE: Kent USA Model #1340 TRL Manual Lathe & Accessories
 BID CLOSING DATE AND TIME: 03-NOV-2016 10:30:00

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 DOA CONTROLLER
 ONE CAPITOL HILL, 4TH FLOOR
 SMITH ST
 PROVIDENCE, RI 02908
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 RIDE WILLIAM M DAVIES CAREER & TECH HS
 50 JENCKES HILL RD
 LINCOLN, RI 02865
 US

Requisition Number: 1480875

Note to Bidders: Questions concerning this solicitation must be emailed and received by the Division of Purchases at max.righter@purchasing.ri.gov no later than Thursday, October 13, 2016, 5:00pm, in a Microsoft Word attachment with the corresponding solicitation number. Questions, if any, and responses will be posted on the Division of Purchases website at www.purchasing.ri.gov as an addendum to this solicitation.

Bid must be placed in accordance with attached two-page bid specification sheet.

Delivery to:
 WM. M. Davies Jr. Career & Technical High School, Machine Technology Shop
 50 Jenckes Hill Rd
 Lincoln, RI 02865
 Amendment Description:

Quantity adjustment and submission deadline extension

Line	Description	Quantity	Unit	Unit Price	Total
1	Kent USA Model #1340 TRL Manual Lathe and Accessories AS PER ATTACHED SPECIFICATIONS	3.00	Each		

Delivery: _____

Terms of Payment: _____

It is the Vendor's responsibility to check and download any and all addenda from the RIVIP. This offer may not be considered unless a signed RIVIP generated Bidder Certification Cover Form is attached and the Unit Price column is completed. The signed Certification Cover Form must be attached to the front of the offer

Vendor Specification Compliance Form

Description: Kent USA Model #1340 TRL Manual Lathe

Quantity:	3, as specified	Vendor Indicate Compliance Yes/No
Agency:	RIDE: William M. Davies Career and Technical High School	
Solicitation # 7550991 Addendum 1		

Standard Features		FOR VENDOR USE ONLY TO INDICATE COMPLIANCE	
Feature or Specification	Dimensions or Measurements (if applicable)	Yes/No	Specify Alternative (if responding no)
Swing over bed	13 3/8"		
Swing over cross slide	8 1/4"		
Distance between centers	40"		
Width of bed	9"		
Number of Spindle Speeds	16 (2-speed motor)		
Range of Spindle Speeds	50-2570 rpm		
Hole through spindle	1 9/16th		
Spindle Nose	D1-4 Camlock		
Taper of Spindle Bore	MT5		
Tailstock Quill Taper	MT3		
Tailstock Quill Travel	4"		
Cross Slide Travel	7"		
Compund Rest Travel	4"		
Number of Metric Threads	39		

Standard Features		FOR VENDOR USE ONLY TO INDICATE COMPLIANCE	
Feature or Specification	Dimensions or Measurements (if applicable)	Yes/No	Specify Alternative (if responding no)
Range of Metric Threads	0.45 -7.5mm		
Number of Inch Threads	45		
Long. Feeds (45)	0.0012 - 0.0294 in/rev		
Cross Feeds (45)	0.0003 - 0.010 in/rev		
Floor Dimensions	80"L x 30"W x 57" H		
Approximate Weight	2,200 lbs.		
Precision geared head lathe			
5 horsepower			
3 phase motor			
Quick change gear box			
Inch/Metric Threading Capabilities			
Pull out chip pan			
Jog button			
Removable gap			
Removable face plate			
4-way toolpost			
Steady rest			
Coolant System			
Splash Guard			
Tool box/ standard tools			
Quick-action foot brake			
220/3/60 ac volt operation			

Additional Accessories	FOR VENDOR USE ONLY TO INDICATE COMPLIANCE	
Specification	Yes/No	Specify Alternative (if responding no)
6" Diameter 3-Jaw Universal Chuck with D1-4 mount		
3MT Triple Bearing Live Center		
BXA-BS Aloris Quick Change Tool Post Set with 6 Holders		
Machine Mounted Work Light		
Fagor DRO System #VNK200 8" - 40" travel, installed		